



ALL PARTS TO BE FREE FROM BURRS, SHARP EDGES, CORROSION AND SCRATCHES

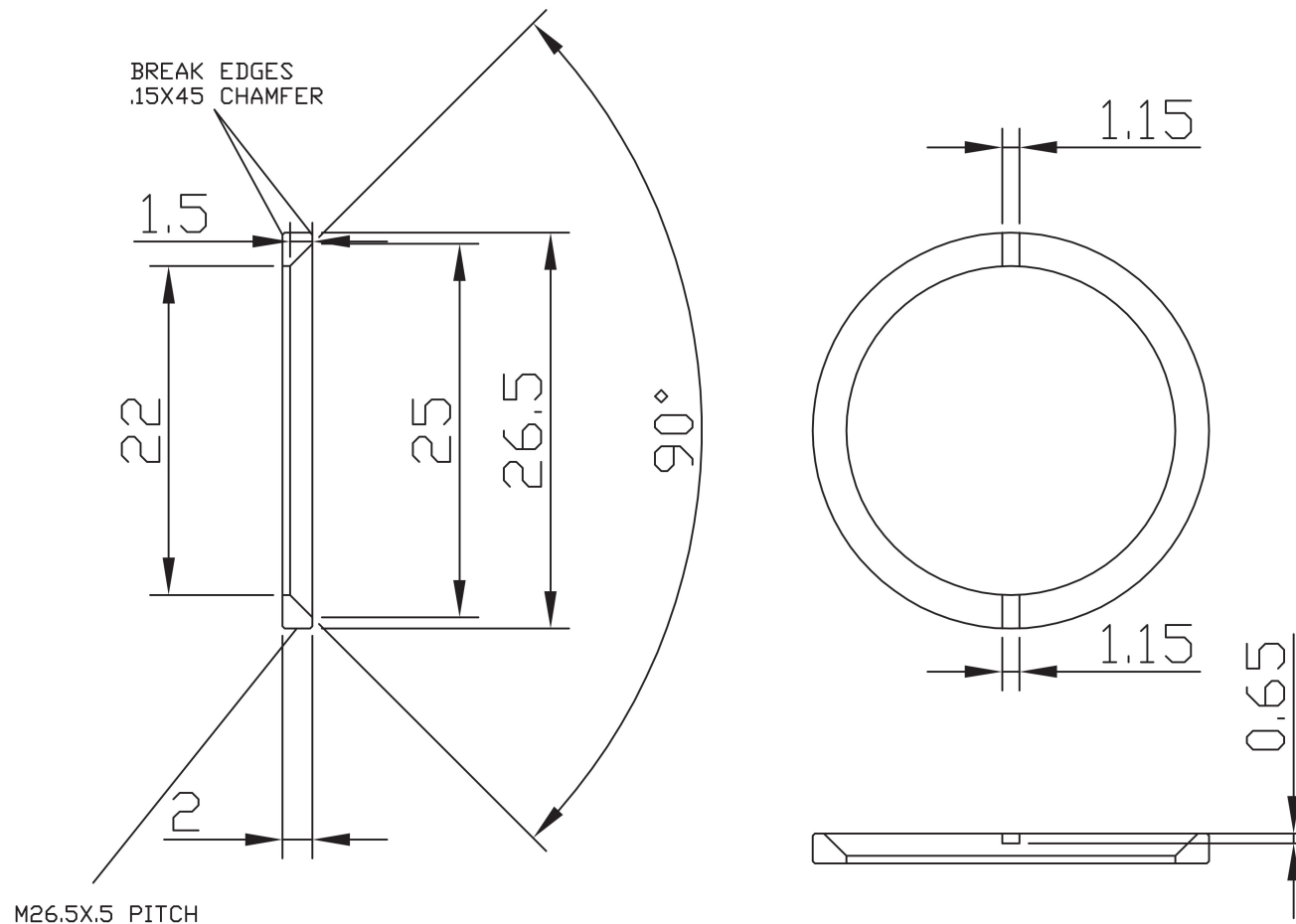
ISSUE

ECN N°

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INTRODUCED

A3



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UNLESS OTHERWISE STATED  
DRAWING STANDARDS TO B.S.308 1,2,3.  
MACHINED FACES  $\sqrt{32}$  MICRONS  
TOLERANCES:- LINEAR  $\pm 0.1\text{mm}$   
ANGULAR  $\pm 0.5^\circ$

MATERIAL  
6082 ALI  
TREATMENT  
BLK ANODISE  
FINISH

DRAWN BY  
M ALDRIDGE  
DATE  
27/01/14  
SCALE  
1:1

TITLE M26.5X.5 PITCH CLAMP RING  
SUB TITLE SUB TITLE  
DRG N° HLF2500 (PART 2) SHT 2 OF 2